



F57 GT ACRYFILLER HS GREY

2K Acrylic primer-surfacer at low solvent emission

A) DESCRIPTION AND FIELDS OF APPLICATION:

High solid two component product with low content of solvent, very suitable for new processes and repairs. F57 is characterized by a very fast drying, easy sandability and it gives to the finishing paint a very high and uniform gloss. It can be overpainted with any type of finish.

The VOC of this product is below 540 g/L (4.51 lbs/US gal), compliant with the EU maximum limit for the subcategory IIB(c) .

B) TECHNICAL DATA:

| | |
|-------------------|---|
| Composition | Hydroxylated resins, pigments, mineral charges and solvents |
| Specific weight | 1.610 ± 0.050 kg/L (13.44 ± 0.42 lbs/US gal) |
| Available colours | Grey |
| Safety data | See safety data sheet |

C) SURFACE PREPARATION :



* Bare metal, zinc-plated sheets, polyester laminates, wood, polyester fillers, etc.

* Old finishes, including the double-coat ones.



* Sand with P180-P220.

* Clean the surface to be treated with V09 Antisil. Make sure it is dry and free from silicone, wax, grease and any extraneous material.

D) CAUTIONS:

- * Allow flash-off time between coats, depending on mixing ratio and temperature.
- * If used as a sealer, dilute up to 20% with thinner for acrylics.
- * Do not apply when temperature is below 5°C (41°F).
- * Store in a cool and dry place.



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sheet #

F57

E) PROCESSING:



5:1 (12% by weight) hardener C16-C17 Pot life > 30min at 68°F
4:1 (16% by weight) hardener C01-C02 Pot life > 30min at 68°F
3:1 (20% by weight) hardener C04 Pot life > 30min a 68°F (20°C)



0-20% with D10-D11 thinners
52-20 s DIN 4 mm at 20°C (68°F)



1.5-1.8 mm 2-4 bar
2-3 = 160-240 µm (6.30-9.45 mils)



3 hrs at 20°C (68°F)
20-30 min at 60°C (140°F)



9-12 min at 1 m (3.28 ft)



P320-P400



P600-P1000

F) TOOLS CLEANING:

* With nitro thinner

G) RECOATING :

2K enamel top coats
double coat solvent-soluble enamels
double coat water-soluble enamels

Technical indications and advices are based on our own experiences. We assure the perfect quality of products. However, being the utilization out of our control, we assume no responsibility on the results obtained