



# F77 SPRINT-AIR PRIMER GREY

## 2K Ultra Fast Acrylic Primer

### A) DESCRIPTION AND FIELDS OF APPLICATION:

Ultra-fast high solid two component acrylic primer with low content of solvent, suitable for car-repairing. Easy to sand after just one hour from application. F77 gives to the finishing paint a very high and uniform gloss and it can be overpainted with any type of finish. The VOC of this product is below 540 g/L (4.51 lbs/US gal), compliant with the EU maximum limit for the subcategory IIB(c).

### B) TECHNICAL DATA:

|                   |   |
|-------------------|---|
| Composition       | Hydroxylated resins, pigments, mineral charges and solvents |
| Specific weight   | 1.590 ± 0.050 kg/L (13.27 ± 0.42 lbs/US gal)                |
| Available colours | Grey light  |
| Safety data       | See safety data sheet                                       |

### C) SURFACE PREPARATION :



\* Bare metal, zinc-plated sheets, polyester laminates, wood, polyester fillers, etc.

\* Old finishes, including the double-coat ones.



\* Sand with P180-P220.

\* Clean the surface to be treated with V09 Antisil. Make sure it is dry and free from silicone, wax, grease and any extraneous material.

### D) CAUTIONS:

- \* Allow flash-off time between coats, depending on mixing ratio and temperature.
- \* Overpaint maximum after 12 hours from sanding.
- \* Do not apply when temperature is below 5°C (41°F).
- \* Store in a cool and dry place.



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sheet #

F77

**E) PROCESSING:**



**5:1 (12% by weight) hardener C15-C16**  
**Pot life > 45min at 20°C (68°F)**



**5-10% with D10-D11 thinners**  
**40- 25 s DIN 4 mm at 20°C (68°F)**



**1.5-1.8 mm 2-4 bar**  
**2-3 = 100-200 µm (3.94-7.87 mils)**



**50 min at 20°C (68°F)**  
**5-10 min at 60°C (140°F)**



**5 min at 1 mt (3.28 ft)**



**P320-P400**



**P600-P1000**

**F) TOOLS CLEANING:**

\* With nitro thinner

**G) RECOATING :**

**2K enamel top coats**  
**Solvent Basecoat**  
**Waterborne Basecoat**

Technical indications and advices are based on our own experiences. We assure the perfect quality of products. However, being the utilization out of our control, we assume no responsibility on the results obtained