



S64 LIGHT WEIGHT PUTTY GREY

Universal light specific weight putty

A) DESCRIPTION AND FIELDS OF APPLICATION:

Universal putty with a light specific weight for filling and application to every type of surface, easy to apply by knife and it has excellent consistency. Its specific formulation allows easy sanding, a very low permeability to humidity, a strong adhesion and an excellent finishing.

It is particularly suitable for nautical applications, industrial vehicles, buses, etc. since the light weight. Strong reduction of powders dispersion due to high quantity of large particles derived from sanding. VOC < 250 g/L (2.09 lbs/US gal) according 2004/42CE.

B) TECHNICAL DATA:

Composition	Unsaturated polyester resins and special fillers
Specific weight	1.20 ± 0.05 kg/L (10.01 ± 0.42 lbs/US gal)
Available colours	Grey
Safety data	See safety data sheet

C) SURFACE PREPARATION :



- * Galvanized sheets, aluminium and its alloys, iron, steel plates, plastics
- * Original paints or aged topcoat finishes



- * Clean well the surface to be treated with V09 Antisil. Make sure it is dry and free from silicone, wax, grease and any extraneous material.
- * On base coats or enamel top coats, sand and clean the surface before applying the filler.

D) CAUTIONS:

- * Mix the filler carefully with 1-3% paste hardener. Do not exceed with the hardener to avoid risk of staining during painting operations.
- * Do not use when temperature is below 5°C (41°F).
- * Store in a cool and dry place.



E) PROCESSING:



1-3% paste hardener
Pot life 3-5 min a 20°C (68°F).



Application with putty knife



< 30 min at 20°C (68°F).



4-5 min at 1 mt (3.28 ft)



P60-P120 coarse sanding
P180-P220 finishing

F) TOOLS CLEANING:

* With nitro or washing thinner.

G) RECOATING :

A14, A15 Primer
F18 Spray putty
F09, F30, F31, F32, F35, F36 Polyuretane primers
F04, F16, F02, F57, F58, F59, F90, F77 Acrylic primers
F06 colourable acrylic primer

Technical indications and advices are based on our own experiences. We assure the perfect quality of products. However, being the utilization out of our control, we assume no responsibility on the results obtained